

# Delo<sup>®</sup> XLI Corrosion Inhibitor



## Product description

**Delo<sup>®</sup> XLI Corrosion Inhibitor** is a water based, low toxicity, environmentally friendly, nitrite free carboxylate inhibitor (OAT technology).

## Customer benefits and product features

### Customer benefits

- **Corrosion Protection**  
Provides superior corrosion and cavitation protection for engine metals, including aluminum, iron, copper and solder alloys. The OAT technology provides ASTM D3306 and ASTM D6210 performance when used in glycol based antifreeze coolants.
- **Wide Service Application**  
Recommended as a coolant for all types of cooling systems where freeze protection is not required.
- **Long service life**  
The corrosion inhibitors in Delo XLI Corrosion Inhibitor contain a synergistic combination of mono and di-carboxylates that provide superior protection for a minimum of 960,000 kilometers, 12,000 hours, 6 years in on-road and off-road engine applications and 32,000 hours or 6 years in stationary engines. This product does not require regular inhibitor additions if proper maintenance practices are used.
- **Compatibility**  
Delo XLI Corrosion Inhibitor - Concentrate is a super concentrate and should be diluted to 5.5%-10% with good quality water before use. Compatible with glycol-based engine coolants but further dilution of the Delo XLI inhibitors by more than 25% with other corrosion inhibitor technologies will reduce the effectiveness of these products.
- **Heat Transfer**  
Silicate and phosphate free formulation does not contribute to deposit build up, as can be seen with phosphate and silicate containing coolants, which can help maintain heat transfer efficiency.
- **Low Maintenance**  
Requires very low maintenance compared with conventional products which require SCA.
- **Improved economics**  
No regular inhibitor additions and longer service life means lower overall maintenance costs.
- **Excellent toxicological and environmental aspects**  
Based on low toxicity inhibitors these products are readily biodegradable. The extended service life characteristic of this product contributes to the protection of the environment due to less frequent fluid disposal.
- **Easy Testing**  
Inhibitor concentration testing can be easily done using a brix refractometer.

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## Customer benefits and product features *cont...*

### Product features

- Delo XLI Corrosion Inhibitor provides long life corrosion protection by using optimized and patented aliphatic carboxylate organic inhibitors that provide long lasting protection for cooling system metals and components including hard to protect aluminum.
- Delo XLI Corrosion Inhibitor helps maintain excellent heat transfer since it does not contain silicates and phosphates which can over time create deposits on heat transfer surfaces.
- Delo XLI Corrosion Inhibitor exhibits low depletion rates and does not require the addition of supplemental coolant additives with correct maintenance practices.
- Dilution of Delo XLI Corrosion Inhibitor by more than 25% will reduce inhibitor performance.
- Delo XLI Corrosion Inhibitor protects against erosion, corrosion and cavitation of cooling system components.

## Approvals, performance and recommendations

Delo XLI Corrosion Inhibitor is approved for use by the following OEMs:

- |  |                              |
|--|------------------------------|
| • Caterpillar                                | • Detroit Diesel             |
| • Deutz (TR0199-99-2091)                     | • Komatsu                    |
| • Liebherr MD 1-36-130 (DCA)                 | • MAN 248                    |
| • MAN Diesel (2-stroke and 4-stroke engines) | • Scania TI 2-98 0813 TB     |
| • Sulzer Diesel ZBS0503                      | • Ulstein Bergen             |
| • Volvo                                      | • Wärtsilä 32-9011           |
| • GEC Alsthom Ruston                         | • Liebherr MD 1-36-130 (DCA) |
| • MaK  | • MB 312.0                   |
| • MTU MTL 5049                               | • MWM                        |
| • Newman-Haas Racing                         | • Yanmar                     |

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## Applications

Delo XLI Corrosion Inhibitor is also recommended for use in any OEM equipment recommending a nitrite free, water-based carboxylate based corrosion inhibitor, or where heavy duty mixed OEM fleets require a single coolant/inhibitor for ease of handling on site.

The results are listed below:

- LD50 >2000 mg/kg (oral toxicity according to OECD guideline No 401)
- LC50 >1000 mg/l (fish toxicity according to OECD guideline No 203)
- Biodegradability: 92% (18 days) (test according to OECD guideline No 301E)

Product Number: 510636

Delo XLI Corrosion Inhibitor - Concentrate

Product Number: 510547

Delo XLI Corrosion Inhibitor - Premixed

## Product maintenance and handling

Delo<sup>®</sup> XLI Corrosion Inhibitor - Concentrate has a shelf life of 12 months if stored in non-opaque containers, 36 months if stored in opaque containers and a service life of at least 6 years with correct maintenance practices. This product is water based and will freeze. It is recommended that this product should be stored where it will not freeze. This product is not combustible.

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## Typical test data

DELO XLI CORROSION	TEST METHOD	RESULTS
<b>Delo XLI Corrosion Inhibitor - Concentrate</b>		
Inhibitor content		50% w/w
Water content	ASTM D1123	50% w/w
Nitrite, amine, phosphate, borate, silicate		Nil
Color		Green fluorescent
Specific gravity, 20°C	ASTM D1122	1.06 typical
pH	ASTM D1287	9.4 typical
Storage stability		12 months if stored in non-opaque containers, 36 months if stored in opaque containers.
<b>Delo XLI Corrosion Inhibitor - 7.5% dilution</b>		
Specific gravity, 20°C	ASTM D1122	1.01 typical
pH	ASTM D1287	8.1 typical
Effect on non-metals	GME 60 255	no effect
Hard water stability	VW PV 1426	no precipitate
<b>Delo XLI Corrosion Inhibitor - 5% dilution</b>		
Specific gravity, 20°C	ASTM D1122	1.00 typical
pH	ASTM D1287	8.1 typical
Effect on non-metals	GME 60 255	no effect
Hard water stability	VW PV 1426	no precipitate

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## Typical test data

**Table 1: Modified ASTM D1384 Glassware Corrosion Tests - 300 ppm chloride**

	ASTM D1384 (MAX)	DELO XLI CORROSION INHIBITOR - 5% DILUTION
		- Weight loss in mg/coupon <sup>1</sup>
Copper	10 max	0.6
Solder	30 max	4.5
Brass	10 max	0.6
Steel	10 max	0.0
Cast Iron	10 max	0.7
Aluminum	30 max	9.8
AlMn	/	4.8

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## Typical test data

**Table 2: Modified MTU High Temperature Corrosion Test (2000 W)**

Test duration 116 hrs	WEIGHT LOSS IN MG/COUPON <sup>2</sup>	
	Delo XLI Corrosion Inhibitor - 5% dilution in D9 water hot coupon	Delo XLI Corrosion Inhibitor - 5% dilution in FVV water hot coupon
Cast Iron	-1.3	-9.0
Aluminum SAE 329	9.3	-16.4
Aluminum AlMg Si1	1.8	40.7

<sup>1, 2</sup> Weight loss AFTER chemical cleaning. All weight losses are in mg/coupon.  
Weight gain is indicated by a "+" sign.

ENVIRONMENT, HEALTH, and SAFETY. Information is available on this product in the Material Safety Data Sheet (MSDS) and Customer Safety Guide. Customers are encouraged to review this information, follow precautions, and comply with laws and regulations concerning product use and disposal. To obtain a MSDS for this product, visit the Product Information Center.

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