



# Clarity Bio EliteSyn PE 46

## High performance biodegradable hydraulic oil

### Product description

Clarity Bio EliteSyn PE 46 is a high performance, palm oil free biodegradable hydraulic fluid, specifically designed for use in applications where environmental contamination may occur.

Clarity Bio EliteSyn PE 46 is a palm oil free and zinc-free hydraulic fluid, formulated with a mixture of fully biodegradable saturated ester, combined with additives designed for low environmental impact, providing good oxidation stability, corrosion protection, EP and low-temp performance.

### Customer benefits

- Formulated with an advanced range of fully biodegradable esters, and additives for applications where environmental contamination may occur
- Engineered to provide good oxidation stability and corrosion protection
- Designed to provide component protection even in extreme pressure (EP) and wet environments
- Provides good protection across a wide temperature range (-30°C up to 100°C)
- Meets stringent environmental standards including OECD 301B: >60%, Swedish Standard SS 15 54 34, and WGK 1 rating according to the German Water Hazard Classification<sup>1</sup>
- Hydraulic oil that meets EPA Vessel General Permit (VGP 2013) requirements for Environmentally Acceptable Lubricants (EALs)

### Product highlights

- **Formulated for applications where environmental contamination may occur**
- **Provides good oxidation stability and corrosion protection**
- **Designed to protect even in EP and wet environments**
- **Provides protection across a wide temperature range**
- **Meets stringent environmental standards**
- **Meets EPA VGP 2013 requirements for EALs**

#### Selected specification standards include:

DIN	Eco-label
ISO	Swedish-Standard
VDMA	VGP/VIDA

<sup>1</sup> Wassergefährdungsklasse

### Applications

Clarity Bio EliteSyn PE 46 is suited for all stationary and mobile hydraulic systems as recommended by ISO 15380, HEES.

Product should be used in these cases where there is a danger to soil or water pollution.

Typical applications are Mobile hydraulics in drainage areas and road construction, forestry and timber industry, vehicles for ski racing track maintenance, municipal vehicles and facilities, auto hoist, hydraulic engineering, forklift, horticulture and landscaping, sewage plant, freshwater recovery, floater dredgers, sluices, water maintenance boats, tunnelling machines, offshore equipment, concrete pumps, track laying machines, etc.

#### **Seal compatibility:**

In accordance with ISO 15380, it is recommended to test a variety of seals, including AU, NBR1, HNBR/1, and FKM2. These materials serve as reference standards and may differ from commercially available seal materials. It is essential to consider the applicability of the elastomer's behavior in practical use. In cases of uncertainty, compatibility testing is advised. Test conditions should be tailored to the specific application.

### Approvals, performance and suitable for use

#### **Approvals**

- Swedish-Standard-15 54 34 (Environmental properties of hydraulic oils according to SS 15 54 34 | RISE)
- Certified with the EU Ecolabel for environmental excellence; EU Ecolabel: DE/027/336



#### **Performance**

- ISO 15 380 HEES
- DIN ISO 15 380 HEES
- VDMA 24568, HEES
- SS 15 54 34
- VGP/VIDA compliant (meets VGP 2013 requirements for EALs)

### Product maintenance and handling

Always take an oil sample to evaluate the condition of the system.

When changing over to Clarity Bio EliteSyn PE 46, the guidelines for changing fluids from mineral-based oils to environmentally acceptable fluids according to DIN ISO 15 380 (HEES) must be followed.

Check with OEMS for specific change over procedures.

Avoid any spillage of used and unused product to the environment.

Product residue and package/container should be disposed of in dedicated collection points.

Typical test data		
Test	Test Methods	Results
<b>Typical Shelf Life: 24 months from date of filling indicated on the product label</b>		
Appearance	Visual	Clear and bright
Colour	ISO 2049	L0.5
Content of carbon of biological origin, min, %	ASTM D6866	25
Kinematic Viscosity at -20°C, mm <sup>2</sup> /s	ISO 3104	2450
Kinematic Viscosity at 0°C, mm <sup>2</sup> /s	ISO 3104	408
Kinematic Viscosity at 40°C, mm <sup>2</sup> /s	ISO 3104	45.02
Kinematic Viscosity at 100°C, mm <sup>2</sup> /s	ISO 3104	7.906
VI	ISO 2909	150
Density at 15°C, kg/l	ISO 12185	0.9123
Pour Point, °C	ISO 3016	-48
Flash Point, °C	ISO 2592	>300
Fire Point, °C	ISO 2592	>300
TAN, mg KOH/g	DIN ISO 6618	0.47
Foam Seq (I, II, III), ml	ISO 6247	0/0
Air release @ 50°C, min	ISO 9120	1.7
Water separation, time to 3ml emulsion at 54°C, min	ISO 6614	24min/37 ml H <sub>2</sub> O
Water content, ppm	KF	307
Rust prevention, 24h, proc A & B	ISO 7120	Pass
Copper Corrosion 100°C, 3hr, rating	ISO 2160	1B
Aniline Point, g I <sub>2</sub> /100g	ISO 3961	1

The typical test data set out above does not constitute a specification. It is indicative only and can be affected by allowable production tolerances. Chevron may modify this test data. Modified data will supersede all previous data, so please ensure you refer to the latest version of this Product Data Sheet (PDS).

**Disclaimer: Data provided in this Product Data Sheet (PDS) is based on standard tests under laboratory conditions and is indicative only. This product should not be used for any purpose other than those expressly set out in this PDS. The user has sole responsibility for verifying that this product is suitable for the user's intended application. Neither Chevron nor its subsidiaries (i) make any warranty or representation as to the accuracy or completeness of this PDS; and/or (ii) accept liability for any loss or damage suffered as a result of the use of this product other than in accordance with the terms of this PDS.**

Always confirm that the product selected is consistent with the original equipment manufacturer's recommendation for the equipment operating conditions and customer's maintenance practices.

When disposing of used product, take care to protect the environment and follow local legislation.

Safety Data Sheets (SDS's) are available for all Chevron products. If you require a SDS or any further information regarding a Chevron product, please contact your local sales office or see <http://europe.chevronlubricants.com>.

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