

Safety Data Sheet



SECTION 1 IDENTIFICATION

HDAX PF Antifreeze/Coolant - Premixed 50/50

Recommended Use: Industrial Coolant

Restrictions on Use: Consult supplier when used other than those specified.

Other means of identification: Not applicable

Product Number(s): 227072

Company Identification

Chevron Products Company
a division of Chevron U.S.A. Inc.
1400 Smith Street
Houston, TX 77002
United States of America
www.chevronlubricants.com

Transportation Emergency Response

CHEMTREC: (800) 424-9300 or (703) 527-3887

Health Emergency

Chevron Emergency Information Center: Located in the USA. International collect calls accepted. (800) 231-0623 or (510) 231-0623

Product Information

email : lubemsds@chevron.com

Product Information: 1 (800) 582-3835, LUBETEK@chevron.com

SECTION 2 HAZARDS IDENTIFICATION

CLASSIFICATION:

- Target organ toxicant (repeated exposure): Category 2.



Signal Word: Warning

Health Hazards:

- May cause damage to organs (Kidney) through prolonged or repeated exposure.

PRECAUTIONARY STATEMENTS:

Prevention:

- Do not breathe fume, gas, mist, vapours, or spray.

Response:

- Get medical advice or attention if you feel unwell.

Disposal:

- Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

HAZARDS NOT OTHERWISE CLASSIFIED: Not Applicable

SECTION 3 COMPOSITION/ INFORMATION ON INGREDIENTS

COMPONENTS	CAS NUMBER	AMOUNT
Ethylene glycol	107-21-1	30 - 60 %weight
Sodium tetraborate, pentahydrate	12179-04-3	0.1 - 1 %weight

SECTION 4 FIRST AID MEASURES**Description of first aid measures**

Eye: No specific first aid measures are required. As a precaution, remove contact lenses, if worn, and flush eyes with water.

Skin: No specific first aid measures are required. As a precaution, remove clothing and shoes if contaminated. To remove the material from skin, use soap and water. Discard contaminated clothing and shoes or thoroughly clean before reuse.

Ingestion: If swallowed, get immediate medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.

Inhalation: No specific first aid measures are required. If exposed to excessive levels of material in the air, move the exposed person to fresh air. Get medical attention if coughing or respiratory discomfort occurs.

Most important symptoms and effects, both acute and delayed**IMMEDIATE HEALTH EFFECTS**

Eye: Not expected to cause prolonged or significant eye irritation.

Skin: Contact with the skin is not expected to cause prolonged or significant irritation. Contact with the skin is not expected to cause an allergic skin response. Not expected to be harmful to internal organs if absorbed through the skin.

Ingestion: May be harmful if swallowed.

Inhalation: Not expected to be harmful if inhaled. Breathing this material at concentrations above the recommended exposure limits may cause central nervous system effects. Central nervous system effects may include headache, dizziness, nausea, vomiting, weakness, loss of coordination, blurred vision, drowsiness, confusion, or disorientation. At extreme exposures, central nervous system effects may include respiratory depression, tremors or convulsions, loss of consciousness, coma or death.

DELAYED OR OTHER HEALTH EFFECTS:

Target Organs: Contains material that may cause damage to the following organ(s) following repeated inhalation at concentrations above the recommended exposure limit: Kidney See Section 11 for additional information. Risk depends on duration and level of exposure.

Indication of any immediate medical attention and special treatment needed Not Applicable

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Dry Chemical, CO₂, water spray (fog) or alcohol resistant foam.

UNSUITABLE EXTINGUISHING MEDIA: No data available

PROTECTION OF FIRE FIGHTERS:

Fire Fighting Instructions: This material will burn although it is not easily ignited. See Section 7 for proper handling and storage. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus.

Combustion Products: Highly dependent on combustion conditions. A complex mixture of airborne solids, liquids, and gases including carbon monoxide, carbon dioxide, and unidentified organic compounds will be evolved when this material undergoes combustion.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency procedures: Observe all relevant local and international regulations. Eliminate all sources of ignition in vicinity of spilled material. Keep out unnecessary and unprotected personnel. Persons entering the contaminated area to correct the problem or to determine whether it is safe to resume normal activities must comply with all instructions and wear appropriate personal protective equipment as indicated in Section 8.

Spill Management: Stop the source of the release if you can do it without risk. Contain release to prevent further contamination of soil, surface water or groundwater. Clean up spill as soon as possible, observing precautions in Exposure Controls/Personal Protection. Use appropriate techniques such as applying non-combustible absorbent materials or pumping. Where feasible and appropriate, remove contaminated soil. Place contaminated materials in disposable containers and dispose of in a manner consistent with applicable regulations.

Reporting: Report spills to local authorities and/or the U.S. Coast Guard's National Response Center at (800) 424-8802 as appropriate or required.

SECTION 7 HANDLING AND STORAGE

General Handling Information: Do not taste or swallow antifreeze or solution. Keep out of the reach of children and animals.

Precautionary Measures: Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Do not breathe vapor or fumes. Wash thoroughly after handling. Keep out of the reach of children.

Static Hazard: Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary but may not, by themselves, be sufficient. Review all operations which have the potential of generating and accumulating an electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures.

Container Warnings: Container is not designed to contain pressure. Do not use pressure to empty container or it may rupture with explosive force. Empty containers retain product residue (solid, liquid, and/or vapor) and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. They may explode and cause injury or death. Empty containers should be completely drained, properly closed, and promptly returned to a drum reconditioner or disposed of properly.

General Storage Information: Do not store in open or unlabeled containers.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION**GENERAL CONSIDERATIONS:**

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the workplace when designing engineering controls and selecting personal protective equipment (PPE). If engineering controls or work practices are not adequate to prevent

exposure to harmful levels of this material, refer to PPE information below.

Factors that affect PPE include, but are not limited to: properties of the chemical, other chemicals which may contact the same PPE, physical requirements (fit & sizing, cut/puncture protection, dexterity, thermal protection, etc.), and potential allergic reactions to the PPE material. It is the responsibility of the user to read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances. Refer to appropriate CEN standards.

ENGINEERING CONTROLS:

Use general ventilation, local exhaust ventilation, or a combination of both.

PERSONAL PROTECTIVE EQUIPMENT

Eye/Face Protection: Wear protective equipment to prevent eye contact. Selection of protective equipment may include safety glasses, chemical goggles, face shields, or a combination depending on the work operations conducted.

Skin Protection: Wear chemical personal protective equipment (PPE) to prevent skin contact. Selection of chemical protective clothing should be performed by an Occupational Hygienist or Safety Professional and be based upon applicable standards (ASTM F739 or EN 374). Using chemical PPE depends upon operations conducted and may include chemical gloves, boots, chemical apron, chemical suit, and complete facial protection. **Refer to PPE manufacturers to obtain breakthrough time information to determine how long PPE can be used before it needs to be replaced.** Unless specific glove manufacturer data indicates otherwise, the below table is based upon available industry data to assist in the glove selection process and is intended to be used as reference only.

Chemical Glove Material	Thickness (mm)	Typical Breakthrough Time (minutes)
Butyl	0.7	240
Neoprene	0.9	240
Nitrile	0.55	240
Polyvinyl Chloride (PVC)	1.5	120
Viton Butyl	0.3	120

Respiratory Protection: A site-specific risk assessment should be conducted by an Occupational Hygienist or a Safety Professional to determine the type and use of respiratory protective equipment. When a site-specific risk assessment determines that respiratory protection is required, use an approved respirator such as:

Positive pressure air-supplying respirator -

If occupational exposure limits are applicable, airborne concentrations meet or exceed these limits.

Refer to EN 529:2005, USA OSHA 1910.134, and/or other applicable local/regional/national/international standards for regulatory requirements.

Occupational Exposure Limits:

Component	Agency	Form	TWA	STEL	Ceiling	Notation
Ethylene glycol	ACGIH	--	0.01 ppm	--	--	Skin
Ethylene glycol	ACGIH	Inhalable aerosol	--	10 mg/m3	--	--
Ethylene glycol	ACGIH	Vapor fraction	25 ppm	50 ppm	--	--
Sodium tetraborate, pentahydrate	ACGIH	--	1 mg/m3	--	--	--
Sodium tetraborate,	ACGIH	Inhalable	2 mg/m3	6 mg/m3	--	--

pentahydrate		fraction				
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Consult local authorities for appropriate values.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Attention: the data below are typical values and do not constitute a specification.

Color: Purple

Physical State: Liquid

Odor: Faint or Mild

Odor Threshold: No data available

pH: 10 - 11

Vapor Pressure: No data available

Relative Vapor Density: No data available

Initial Boiling Point: 109°C (228.2°F) (Estimated)

Solubility: Soluble in water.

Freezing Point: -36.4°C (-33.5°F) Maximum

Melting Point: Not Applicable

Specific Gravity: 1.065 - 1.083 @ 15.6°C (60°F)

Particle Characteristics: Not applicable

Density: 1.0283 kg/l @ 15°C (59°F) (Typical)

Kinematic Viscosity: No data available

Coefficient of Therm. Expansion / °F: No data available

Evaporation Rate: No data available

Decomposition temperature: No data available

Partition coefficient n-octanol/water (logarithmic value): No data available

FLAMMABLE PROPERTIES:

Flammability (solid, gas): Not Applicable

Flashpoint: Not Applicable

Autoignition: No data available

Flammability (Explosive) Limits (% by volume in air): Lower: Not Applicable Upper: Not Applicable

SECTION 10 STABILITY AND REACTIVITY

Reactivity: May react with strong acids or strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Chemical Stability: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of Hazardous Reactions: Hazardous polymerization will not occur. May react with strong acids or strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Incompatibility With Other Materials: Not applicable

Hazardous Decomposition Products: Aldehydes (Elevated temperatures), Ketones (Elevated temperatures)

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Serious Eye Damage/Irritation: The material is not considered an eye irritant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Skin Corrosion/Irritation: The material is not considered a skin irritant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Skin Sensitization: The material is not considered a skin sensitizer. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Dermal Toxicity: The material is not considered a dermal toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Oral Toxicity: The material is not considered an oral toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Inhalation Toxicity: The material is not considered an inhalation toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Toxicity Estimate: Not Determined

Germ Cell Mutagenicity: The material is not considered a mutagen. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Carcinogenicity: The material is not considered a carcinogen. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Reproductive Toxicity: The material is not considered a reproductive toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Specific Target Organ Toxicity - Single Exposure: The material is not considered a target organ toxicant (single exposure). The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Specific Target Organ Toxicity - Repeated Exposure: This material may cause damage to organs through prolonged or repeated exposure. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Aspiration Hazard: The material is not considered an aspiration hazard.

ADDITIONAL TOXICOLOGY INFORMATION:

This product contains ethylene glycol (EG). The toxicity of EG via inhalation or skin contact is expected to be slight at room temperature. The estimated oral lethal dose is about 100 cc (3.3 oz.) for an adult human. Ethylene glycol is oxidized to oxalic acid which results in the deposition of calcium oxalate crystals mainly in the brain and kidneys. Early signs and symptoms of EG poisoning may resemble those of alcohol intoxication. Later, the victim may experience nausea, vomiting, weakness, abdominal and muscle pain, difficulty in breathing and decreased urine output. When EG was heated above the boiling point of water, vapors formed which reportedly caused unconsciousness, increased lymphocyte count, and a rapid, jerky movement of the eyes in persons chronically exposed. When EG was administered orally to pregnant rats and mice, there was an increase in fetal deaths and birth defects. Some of these effects occurred at doses that had no toxic effects on the mothers. We are not aware of any reports that EG causes reproductive toxicity in human beings.

SECTION 12 ECOLOGICAL INFORMATION

ECOTOXICITY

This material is not expected to be harmful to aquatic organisms.

The product has not been tested. The statement has been derived from the properties of the individual components.

MOBILITY

No data available.

PERSISTENCE AND DEGRADABILITY

This material is expected to be readily biodegradable. The product has not been tested. The statement has been derived from the properties of the individual components.

POTENTIAL TO BIOACCUMULATE

Bioconcentration Factor: No data available.

Partition coefficient n-octanol/water (logarithmic value): No data available

SECTION 13 DISPOSAL CONSIDERATIONS

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by international, country, or local laws and regulations.

SECTION 14 TRANSPORT INFORMATION

The description shown may not apply to all shipping situations. Consult 49CFR, or appropriate Dangerous Goods Regulations, for additional description requirements (e.g., technical name) and mode-specific or quantity-specific shipping requirements.

DOT Shipping Description: PROPRIETARY ANTIFREEZE PREPARATION IN NON-BULK PACKAGING; NOT REGULATED FOR TRANSPORT UNDER 49 CFR

Additional Information: Bulk shipments containing a reportable quantity (RQ, 5000 pounds or more) of ethylene glycol in a single packaging are transported as hazardous material. The shipping description is: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (ETHYLENE GLYCOL CONTAINS BITTERANT), 9, III, RQ (ETHYLENE GLYCOL)

IMO/IMDG Shipping Description: NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER THE IMDG CODE

ICAO/IATA Shipping Description: NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER ICAO

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:

Not applicable

SECTION 15 REGULATORY INFORMATION**EPCRA 311/312 CATEGORIES:**

Specific target organ toxicity (single or repeated exposure)

REGULATORY LISTS SEARCHED:

01-1=IARC Group 1	05=MA RTK
01-2A=IARC Group 2A	06=NJ RTK
01-2B=IARC Group 2B	07=PA RTK
02=NTP Carcinogen	08-1=TSCA 5(e)
03=EPCRA 313	08-2=TSCA 12(b)

04=CA Proposition 65

The following components of this material are found on the regulatory lists indicated.

Ethylene glycol 03, 04, 05, 06, 07

Sodium tetraborate, pentahydrate 05, 06, 07

CHEMICAL INVENTORIES:

All components comply with the following chemical inventory requirements: AIIIC (Australia), DSL (Canada), EINECS (European Union), IECSC (China), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States).

One or more components does not comply with the following chemical inventory requirements: ENCS (Japan).

NEW JERSEY RTK CLASSIFICATION:

Under the New Jersey Right-to-Know Act L. 1983 Chapter 315 N.J.S.A. 34:5A-1 et. seq., the product is to be identified as follows: Refer to components listed in Section 3.

SECTION 16 OTHER INFORMATION

NFPA RATINGS: Health: 1 Flammability: 1 Reactivity: 0

HMIS RATINGS: Health: 1* Flammability: 1 Reactivity: 0
(0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme, PPE:- Personal Protection Equipment Index recommendation, *- Chronic Effect Indicator). These values are obtained using the guidelines or published evaluations prepared by the National Fire Protection Association (NFPA) or the American Coatings Association (ACA) (for HMIS ratings).

REVISION STATEMENT:

SECTION 01 - Company SDS Address information was modified.

SECTION 02 - Precautionary Statements information was modified.

SECTION 03 - Composition information was modified.

SECTION 05 - Extinguishing Media information was modified.

SECTION 06 - Personal Precautions, Protective Equipment and Emergency Procedures information was modified.

SECTION 08 - Occupational Exposure Limit Table information was modified.

SECTION 08 - Respiratory Protection information was added.

SECTION 08 - Respiratory Protection information was deleted.

SECTION 09 - Physical/Chemical Properties information was modified.

SECTION 11 - Toxicological Information information was modified.

SECTION 12 - Ecological Information information was added.

SECTION 12 - Ecological Information information was deleted.

SECTION 15 - Chemical Inventories information was modified.

SECTION 15 - Regulatory Information information was modified.

Revision Date: September 22, 2025

ABBREVIATIONS THAT MAY HAVE BEEN USED IN THIS DOCUMENT:

TLV - Threshold Limit Value	TWA - Time Weighted Average
STEL - Short-term Exposure Limit	PEL - Permissible Exposure Limit
GHS - Globally Harmonized System	CAS - Chemical Abstract Service Number

ACGIH - American Conference of Governmental Industrial Hygienists	IMO/IMDG - International Maritime Dangerous Goods Code
API - American Petroleum Institute	SDS - Safety Data Sheet
HMIS - Hazardous Materials Information System	NFPA - National Fire Protection Association (USA)
DOT - Department of Transportation (USA)	NTP - National Toxicology Program (USA)
IARC - International Agency for Research on Cancer	OSHA - Occupational Safety and Health Administration
NCEL - New Chemical Exposure Limit	EPA - Environmental Protection Agency
SCBA - Self-Contained Breathing Apparatus	PNOS - Particles Not Otherwise Specified

Prepared according to the 29 CFR 1910.1200 (2024) by Chevron.

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